Response to 13 Aug 2021 FDA queries – Drug Substance (Pfizer Andover;

TABLE OF CONTENTS

LIST OF	TABLES	1				
QUERY :	1	2				
RES	SPONSE 1	2				
QUERY 2	2	7				
RES	SPONSE 2	7				
QUERY 3	3	12				
RES	SPONSE 3	12				
QUERY 4	4	13				
RES	SPONSE 4	13				
Chemical Quality Testing						
Mic	Microbiological Quality Testing					
QUERY 5						
RES	RESPONSE 5					
QUERY (6	17				
RES	SPONSE 6	17				
QUERY '	7	19				
RES	SPONSE 7	19				
	LIST OF TABLES					
Table 1.	List of equipment with Automated Control using Computer Systems	2				
Table 2.	(b) (4) Cold Rooms, Freezers, Refrigerators and the (b) (4) Freeze/Thaw Systems					
Table 3.	(b) (4) Cold Rooms, Freezers, Refrigerators and the (b) (4) Freeze/Thaw Systems					
Table 4.	Water Quality Criteria					
Table 5.	Clean Hold Times for Product Contact Equipment	15				
Table 6.						
Table 7.						
Table 8.	Overview Cleaning Validation Status for BNT162b2 in Puurs					

Regarding the computer systems, please provide the following:

- a. A list of the critical BNT162b2 drug substance manufacturing steps that are computer-controlled with the computer system identified.
- b. For each computer system identified in Part 1a, provide a narrative description of the validation process, certification that the installation and operational qualification (IQ and OQ) have been completed; explanation of the parameters monitored, and tests performed; and a validation data summary.

RESPONSE 1

1a.

(b) (4)The Critical steps in BNT162b2 drug manufacturing include

Critical Step Manufacturing Area Equipment/System ID Computer controlled Computer system	Table 1. List of equipment with Automated Control using Computer Systems						
(b) (4)	Critical Step		(Description)	controlled	IQ	OQ	PQ

(b) (4)

Critical Step	Manufacturing Area	Equipment/System ID (Description)	Computer controlled Computer system	IQ	OQ	PQ
		(b) (4)				
		(5) (4)				

1b.



(b) (4)

(b) (4) Response to 13 Aug 2021 FDA queries – Drug Substance (Pfizer Andover; (b) (4)

(b) (4)

(b) (4)

Literature References

None

SUPPORTING DOCUMENTATION

New or Replaced Supporting Documentation

None

Previously submitted supporting documentation

Response to 13 Aug 2021 FDA queries – Drug Substance (Pfizer Andover;

QUERY 2

For each cold room, freezer, and (b) (4) freeze/thaw system (b) (4) in (b) (4)(b) (4) in (b) (4) used in the manufacture of the BNT162b2 drug substance, please identify the equipment with its unique identifier and provide a concise description of the qualification (e.g., IQ, OQ, performance qualification (PQ)).

RESPONSE 2

(b) (4)

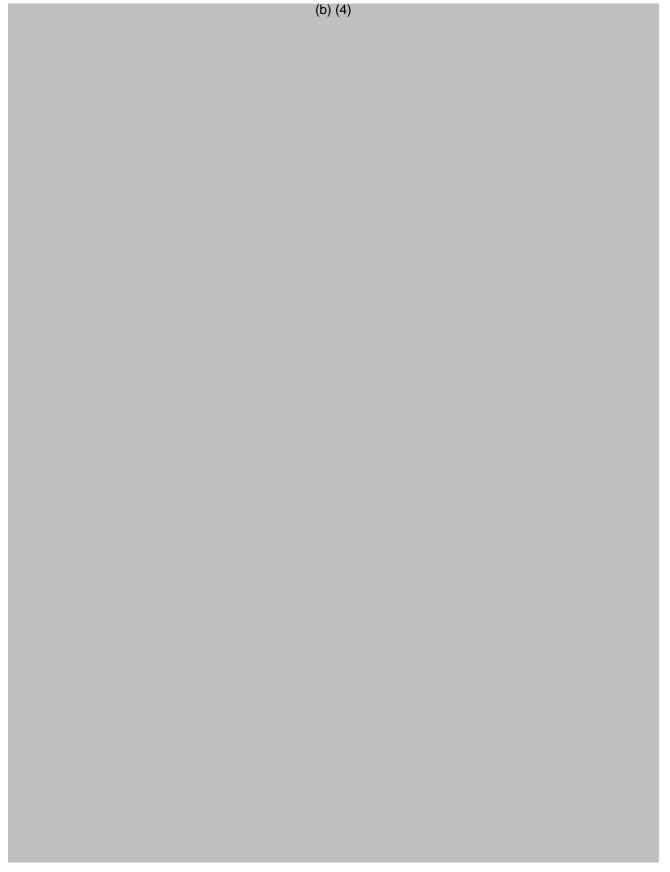
090177e197d5b557\Approved\Approved On: 17-Aug-2021 20:29 (GMT)

Table 2 below lists the cold rooms, freezers, refrigerators, and the (b) (4) freeze/thaw systems associated with the manufacture of the BNT162b2 drug substance.

(b) (4) Cold Rooms, Freezers, Refrigerators and the (b) (4) Table 2. Freeze/Thaw Systems

	Equipment	Description	IQ	OQ	PQ	
		(b) (4)				

(b) (4) Response to 13 Aug 2021 FDA queries – Drug Substance (Pfizer Andover;



(b) (4) Response to 13 Aug 2021 FDA queries – Drug Substance (Pfizer Andover; (b) (4)

Response to 13 Aug 2021 FDA queries – Drug Substance (Pfizer Andover;

(b) (4)

(b) (4)

Literature References

None

SUPPORTING DOCUMENTATION

New or Replaced Supporting Documentation

None

Previously submitted supporting documentation

Response to 13 Aug 2021 FDA queries – Drug Product (Pfizer Puurs and Kalamazoo)

QUERY 3

Regarding the recent Information Request (IR) responses (Response to FDA 26 Jul 2021 and Response to the August 5, 2021 FDA IR) STN 125742/0.24 and STN 125742/0.43, the Agency has additional inquiries for the Kalamazoo facility. You provided Table 8 (appended in the Response to August 5, 2021 FDA IR), which lists the BNT162b2 product contact equipment. Please provide the operational and performance qualification (OQ/PQ) summary documents for all new pieces of equipment. In addition, please provide representative OQ/PQ summary documents for all families or groupings of tanks, regardless of whether they are existing or new.

RESPONSE 3

The operational and performance qualification (OQ/PQ) summary documents for the new equipment is contained in (b) (4) COVID Vaccine (b) (4) Formulation Umbrella Summary System Acceptance and Release Report and (D) (4) COVID Vaccine Formulation Tank (b) (4) System Acceptance and Release Report. The (b) (4) COVID Vaccine Formulation Tank (b) (4) System Acceptance and Release Report is a representative summary document for all groups of tanks, including existing tanks as the qualification strategy and testing is the same.

Literature References

None

SUPPORTING DOCUMENTATION

New or Replaced Supporting Documentation

(b) (4) COVID Vaccine (b) (4) Formulation Umbrella Summary System Acceptance and Release Report, New

(b) (4) COVID Vaccine Formulation Tank (b) (4) System Acceptance and Release Report, New

Previously submitted supporting documentation

Response to 13 Aug 2021 FDA queries – Drug Product (Pfizer Puurs and Kalamazoo)

QUERY 4

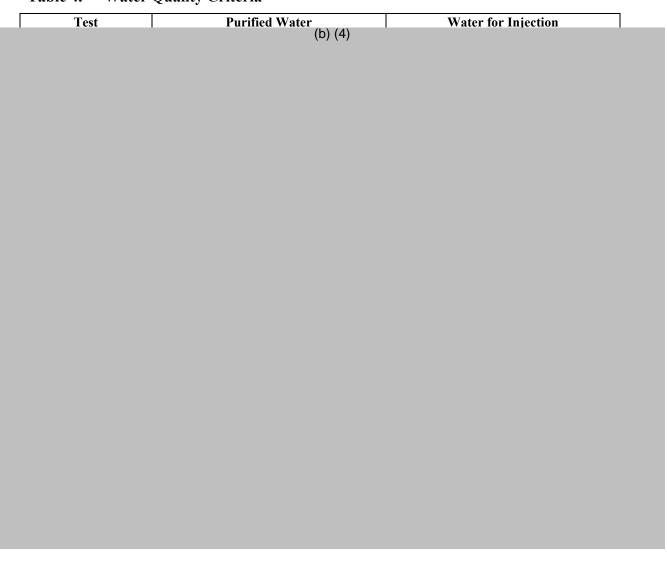
Regarding the equipment utilities at Pfizer-Kalamazoo please provide the following information:

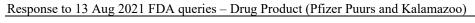
- a. Please provide the WFI/PW water quality criteria and a description of the monitoring program.
- b. Please provide all uses of the compressed air and nitrogen specific to BNT162b2 manufacture. If the respective utility is used in the process, please provide the monitoring limits.

RESPONSE 4

a. The Water for Injection (WFI)/Purified Water (PW) water quality criteria are presented in Table 4.

Water Quality Criteria Table 4.







Literature References

None

SUPPORTING DOCUMENTATION

New or Replaced Supporting Documentation

None

Previously submitted supporting documentation

Regarding the cleaning validation summary for the direct product-contact equipment at Pfizer-Kalamazoo, please provide the following information:

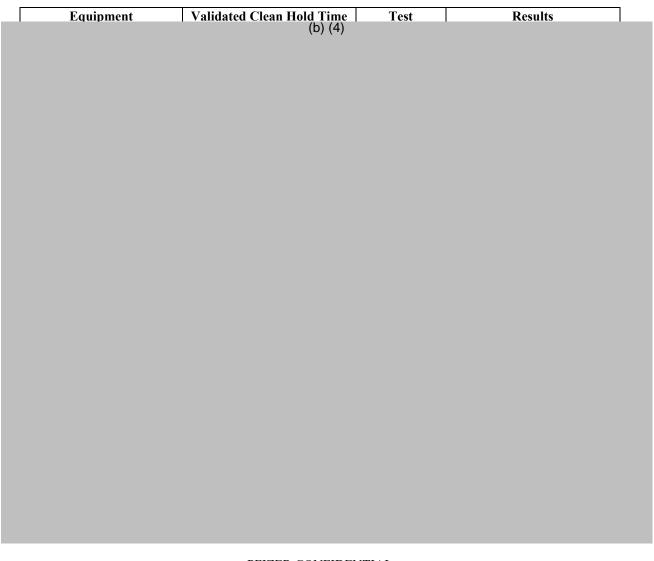
Response to 13 Aug 2021 FDA queries – Drug Product (Pfizer Puurs and Kalamazoo)

- a. Please provide the data to support the validated clean hold times for all direct product-contact equipment.
- b. Please explain why the acceptance criterion for residual cleaning agent is higher for the BNT162b2 (b) (4)) than it is for the other equipment (b) (4)).

RESPONSE 5

a. The data to support the validated clean hold times for all direct product contact equipment is provided in Table 5.

Table 5. Clean Hold Times for Product Contact Equipment



(b) (4)

Literature References

None

SUPPORTING DOCUMENTATION

New or Replaced Supporting Documentation

None

Previously submitted supporting documentation

Regarding visual inspection of the BLA process validation lots of BNT162b2 filled vials at Pfizer-Kalamazoo, please provide the following information:

Response to 13 Aug 2021 FDA queries – Drug Product (Pfizer Puurs and Kalamazoo)

- a. Please describe which PPQ/process validation lots were 100% visually inspected by automated inspection and which lots were 100% visually inspected manually.
- b. Please provide the acceptance criteria for the allowable limit of rejects during visual inspection.
- c. Please provide the defect/reject categories and the percentage of the rejects in each category for each BLA process validation lot.

RESPONSE 6

a. The inspection process for each PPQ/process validation lot is presented in Table 6.

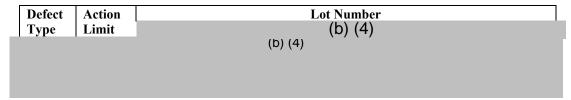
Table 6. PPQ Lot Inspection Process



b. The allowable alert limit of rejects for visual inspection are (b) (4)

c. The defect categories and the percentage of defects in each category for each BLA process validation lot are presented in Table 7.

Table 7. Process Validation Inspection Results



Literature References

None

SUPPORTING DOCUMENTATION

New or Replaced Supporting Documentation

None

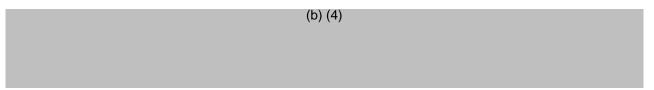
Previously submitted supporting documentation

Response to 13 Aug 2021 FDA queries – Drug Product (Pfizer Puurs and Kalamazoo)

Please update section 3.2 A.1 with the current cleaning validation status at Pfizer Puurs. Please update the status of your microbiological cleaning validation, outstanding manual cleaning and any cleaning validation deviation information, as applicable.

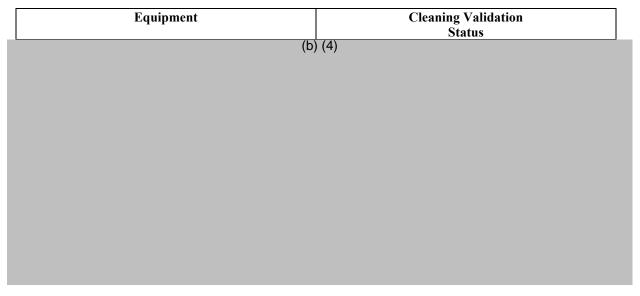
RESPONSE 7

The applicant confirms that cleaning validation for BNT162b2 will be completed by end of September 2021, including the microbiological cleaning validation, as committed via Response to FDA 26 July 2021 Information Request Regarding Manufacturing and Equipment, Query 15 (STN 125742.0/25 submitted 30 Jul 2021). As the cleaning validation approach is still being implemented, a cleaning verification is performed by visual check and the equipment remains dedicated to BNT162b2.



An overview of the cleaning validation status is presented in Table 8.

Table 8. Overview Cleaning Validation Status for BNT162b2 in Puurs



No deviations impacting the cleaning validation have occurred. The Cleaning Validation Summary (Puurs) will be updated upon completion of the cleaning validation.

Literature References

Response to 13 Aug 2021 FDA queries – Drug Product (Pfizer Puurs and Kalamazoo)

SUPPORTING DOCUMENTATION

New or Replaced Supporting Documentation

None

Previously submitted supporting documentation

Response to FDA 26 July 2021 Information Request Regarding Manufacturing and Equipment, Query 15 (STN 125742.0/25 submitted 30 Jul 2021)

A.1 Cleaning Validation Summary (Puurs)